

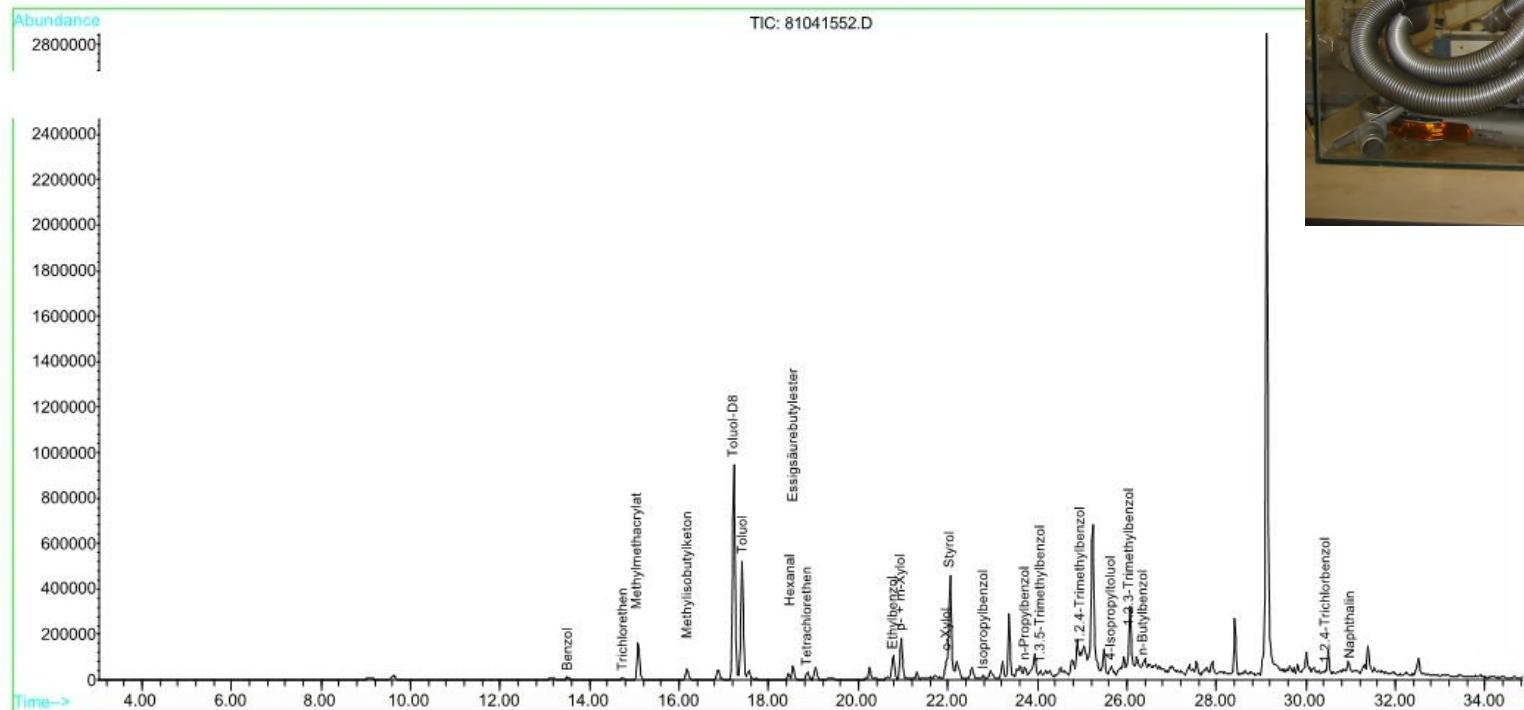
EU-PLASTIKSTRATEGIE / RECYCLING



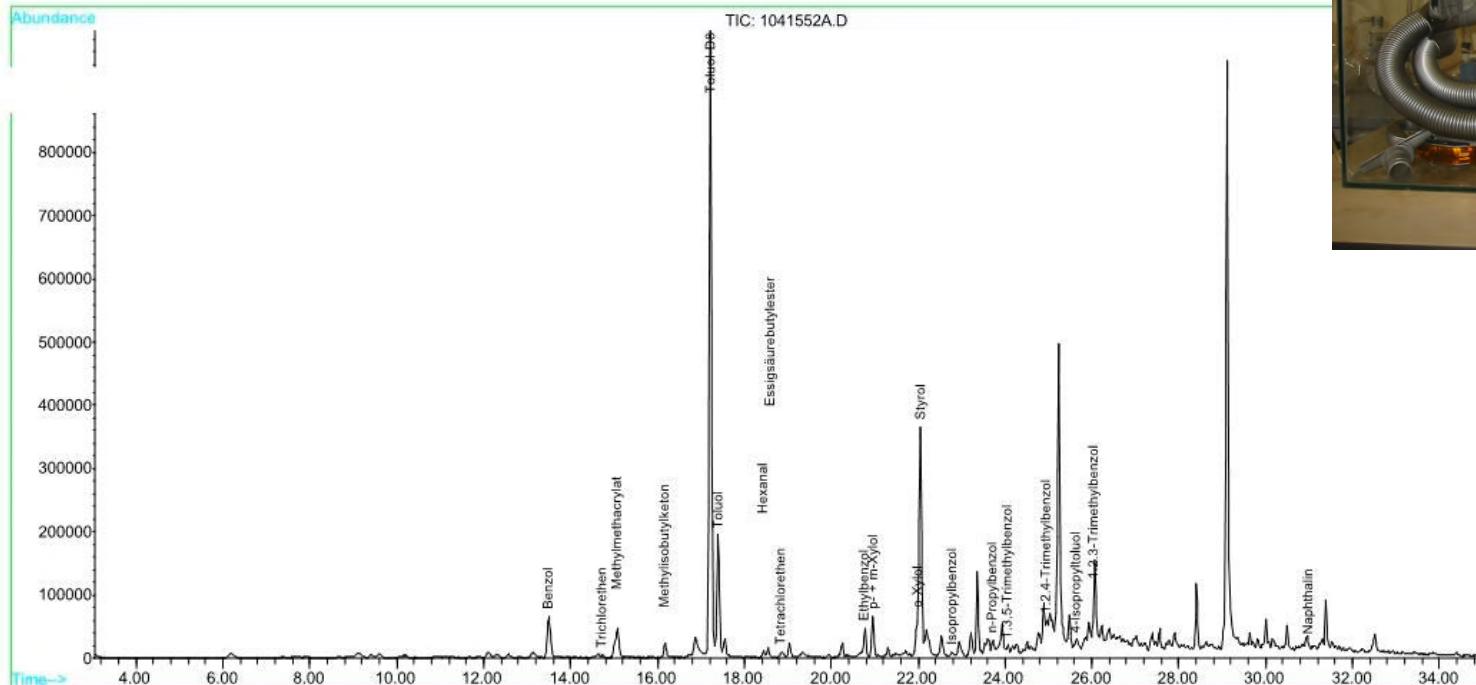
Prof. Dr. Michael Braungart

Sitzung des Parlamentarischen Beirates für nachhaltige
Entwicklung
Deutscher Bundestag, Berlin
28.11.2018

STAUBSAUGER (AUSGESCHALTET)

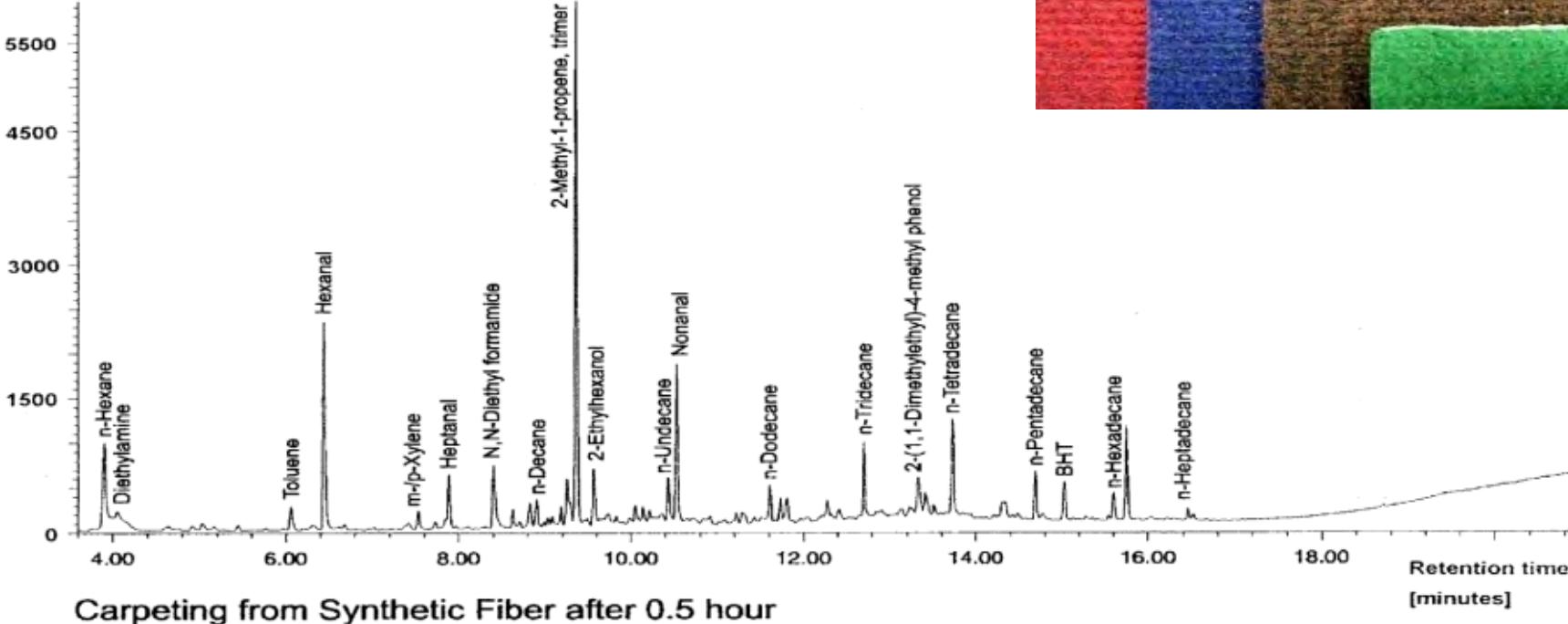


STAUBSAUGER (EINGESCHALTET)

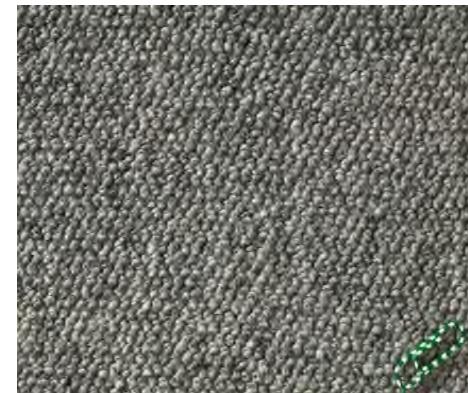
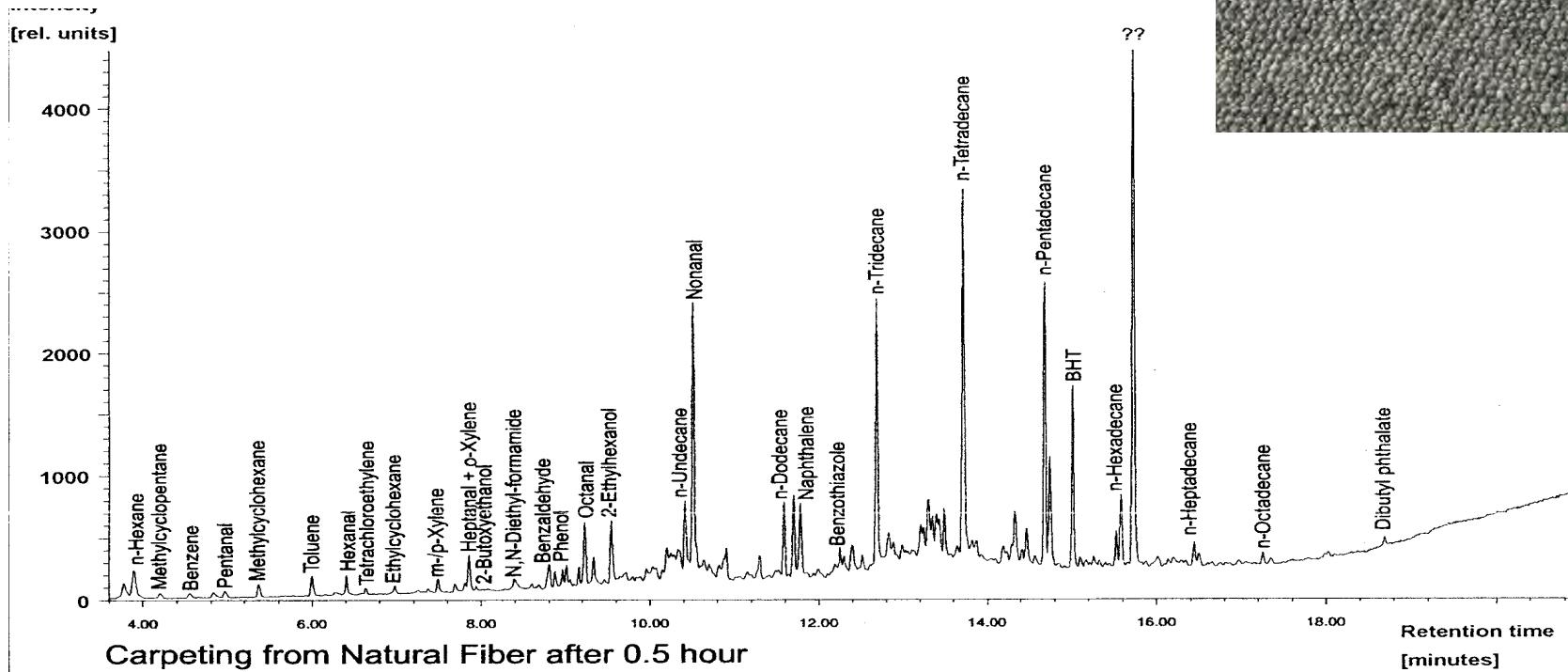


AUSGASUNG - TEPPICH (SYNTHETISCHE FASER)

Intensity
[rel. units]

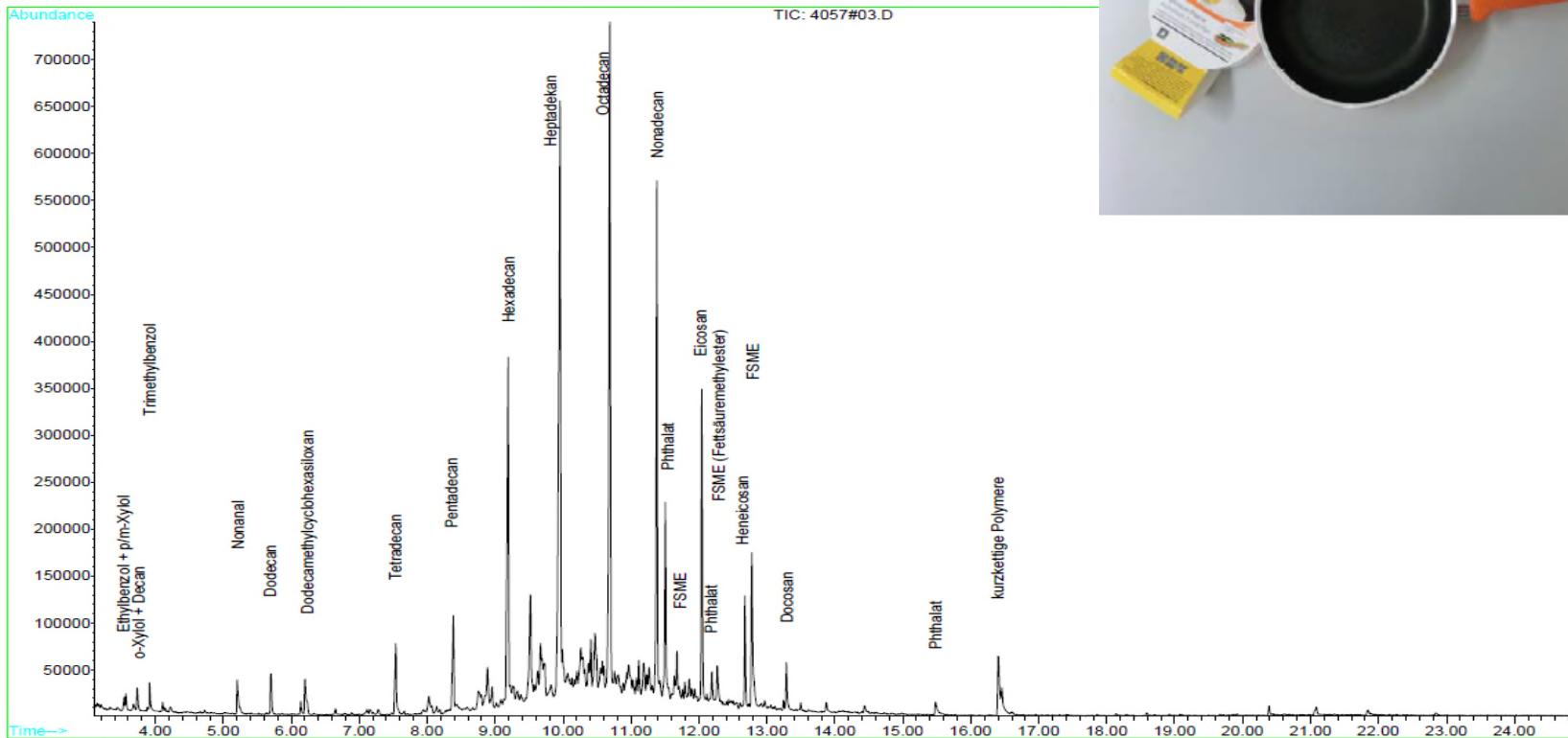


AUSGASUNG - TEPPICH (NATURFASER)

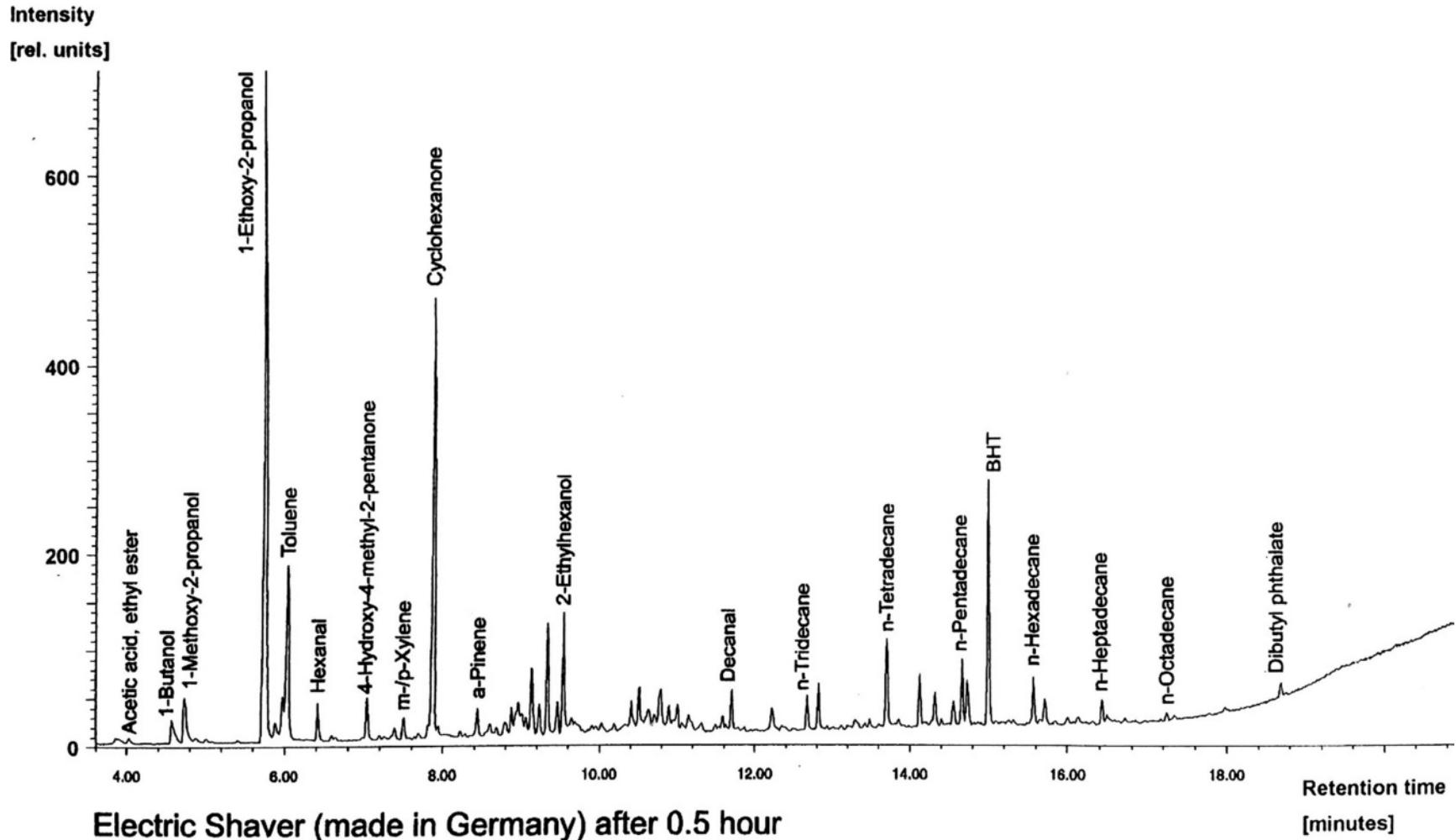


KONTAMINATION - BRATPFANNE

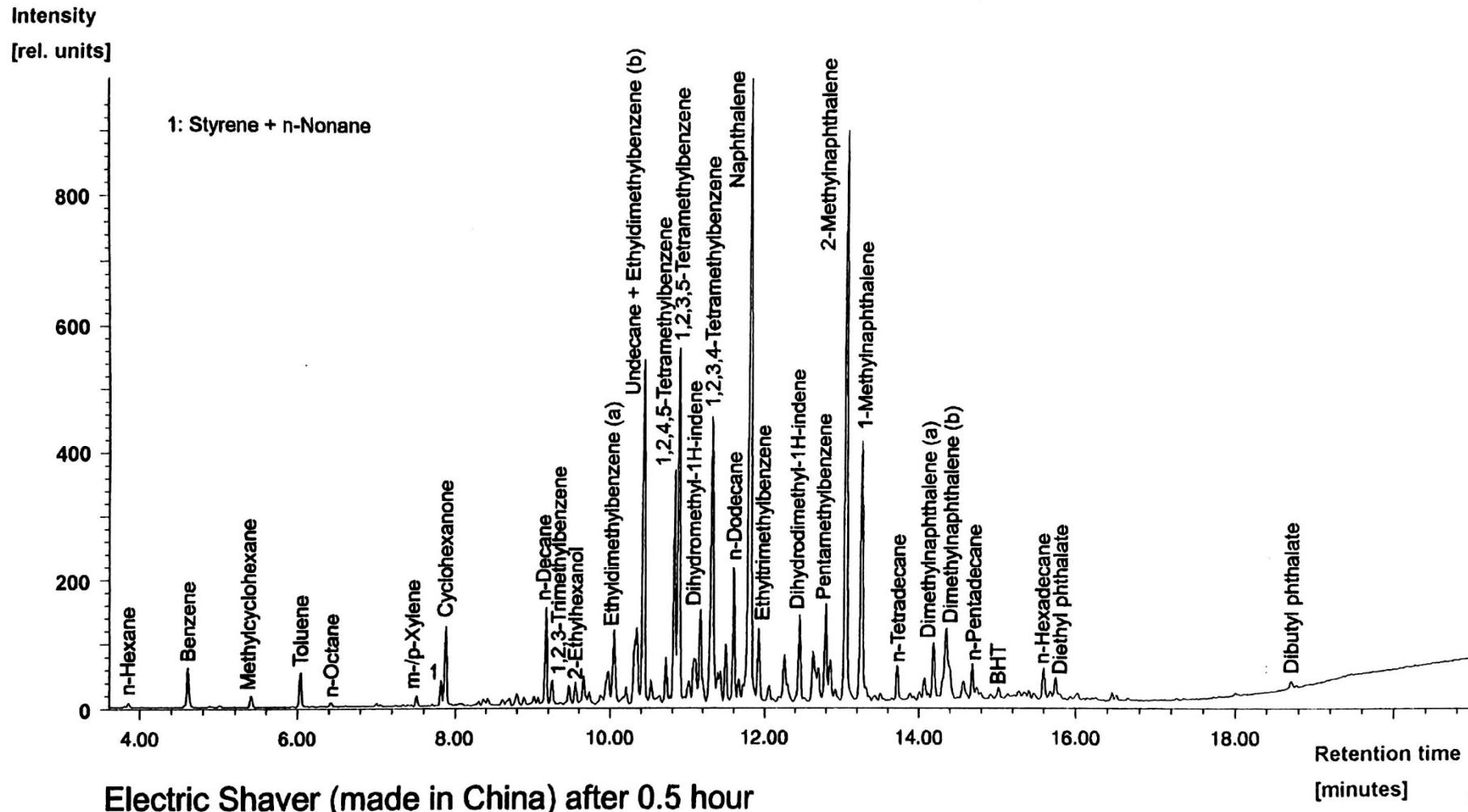
File : C:\DATEN\EPEA\120912\4057#03.D
Operator : Ostrop
Acquired : 12 Sep 2012 8:52 using AcqMethod SCREEN
Instrument : Instrumen
Sample Name: 12204057-003
Misc Info :
Vial Number: 47



ELEKTRISCHER RASIERAPPARAT (D)



ELEKTRISCHER RASIERAPPARAT (CHINA)



SILIKON-BRUSTIMPLANTAT



File : R:\2017\HPGMSD_1\Screen\170512\17203474_001.D

Operator : Screen

Acquired : 12 May 2017 11:07 using AcqMethod SCREEN.M

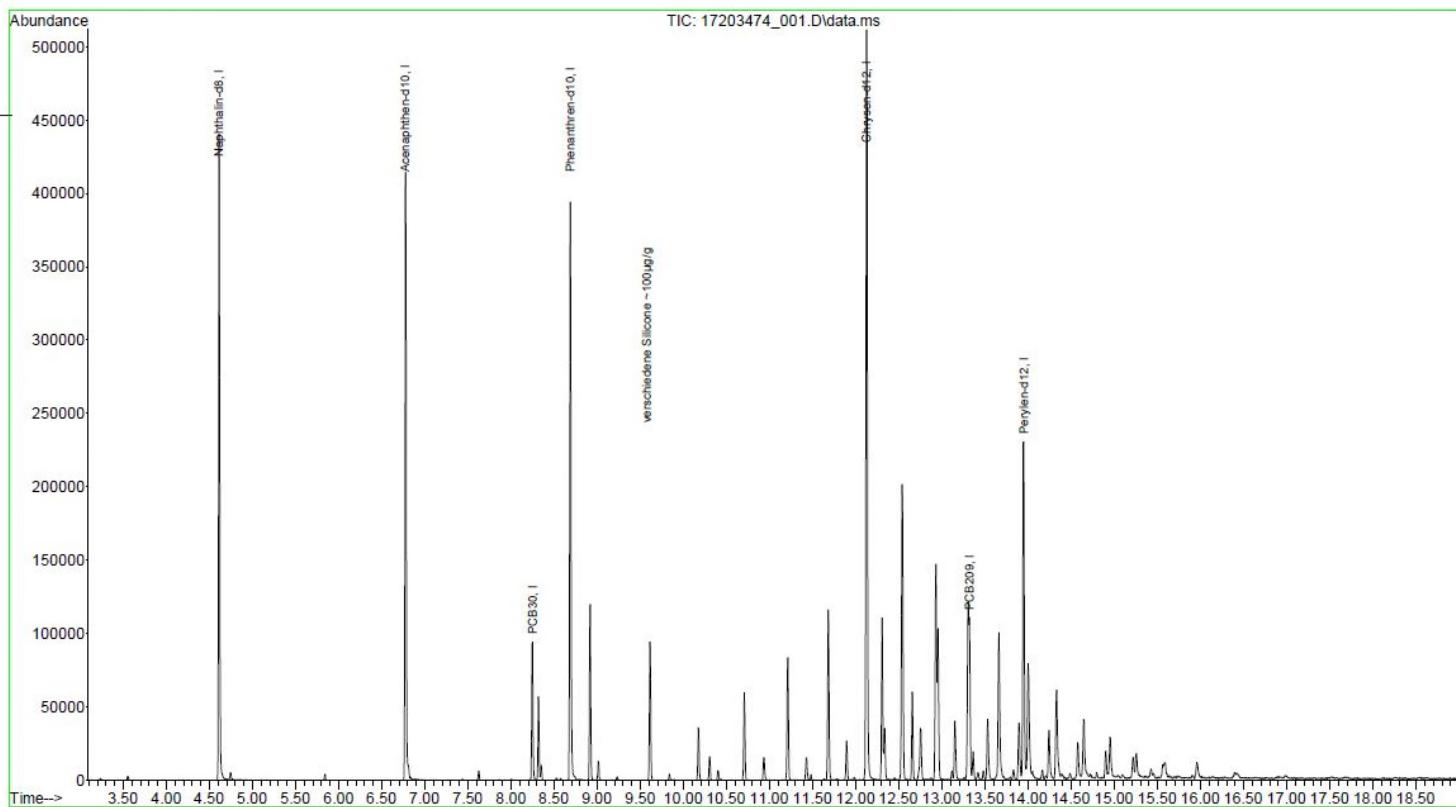
Instrument : Instrument #1

Sample Name: 17203474-001

Misc Info : Screen

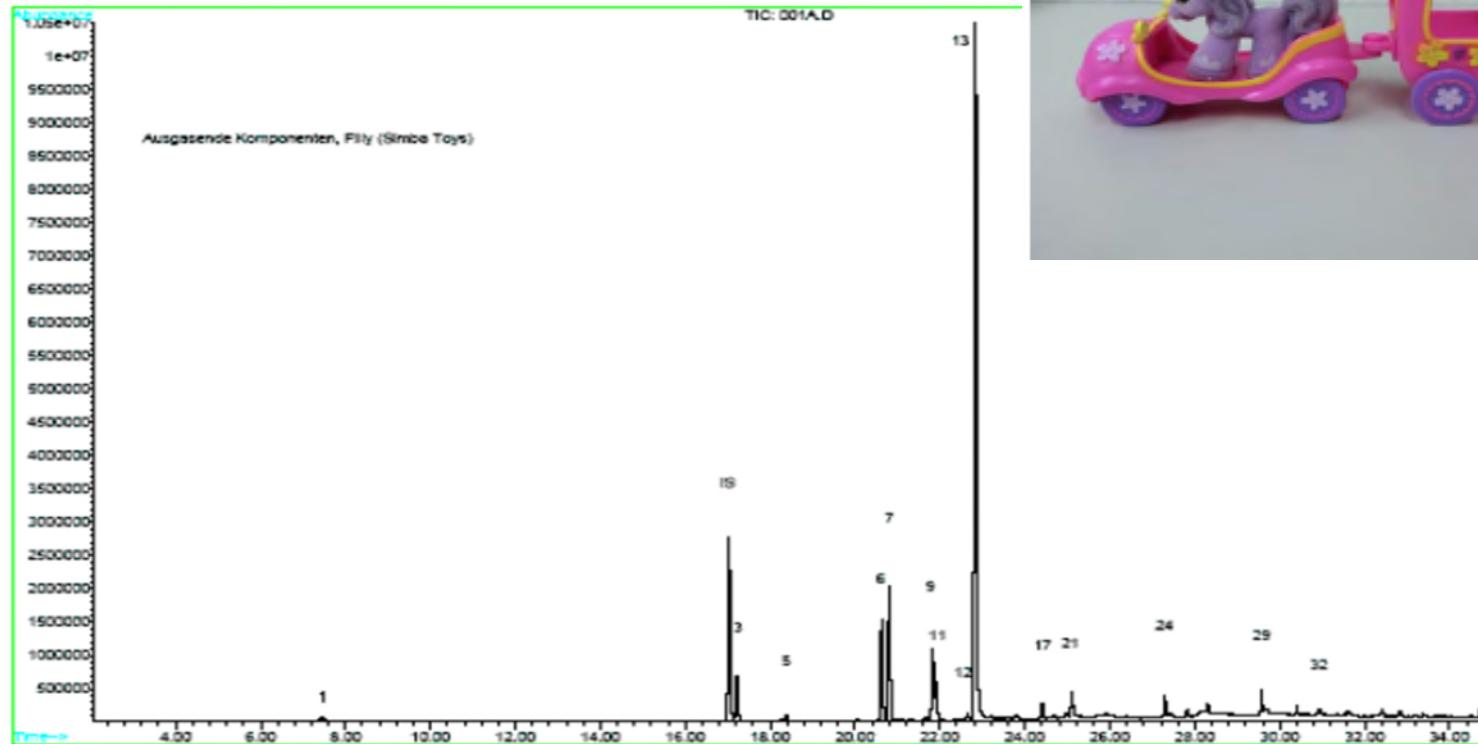
Vial Number: 99

LABOF
UMWE



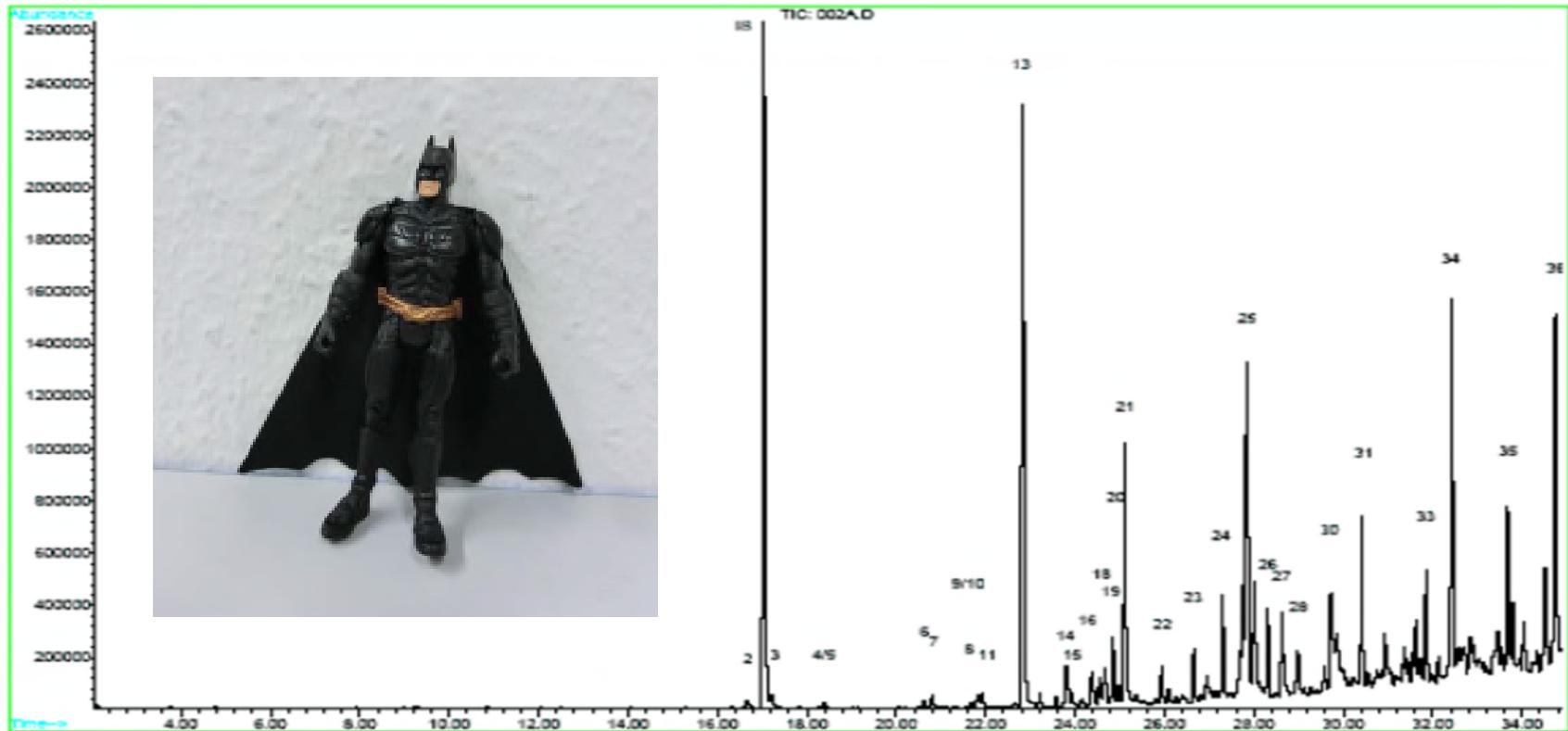
AUSGASUNG - SPIELZEUG FILLY PFERD

```
File      : C:\DATEN\EPEA\12204057\001A.D
Operator   : Oströp
Acquired  : 4 Oct 2012 15:17      using AcqMethod SCREEN40
Instrument : ALGE GCD
Sample Name: 12204057-001
Misc Info  : 34 L, 30 min, 60 Crd.
Vial Number: 6
```



AUSGASUNG - SPIELZEUG BATMAN

File : C:\DATEN\EPEA\12204057\002A.D
Operator : Ostrop
Acquired : 4 Oct 2012 14:00 using AcqMethod SCREEN40
Instrument : ALGE GCD
Sample Name: 12204057-002
Misc Info : 34 L, 30 min, 60 Grd.
Vial Number: 6

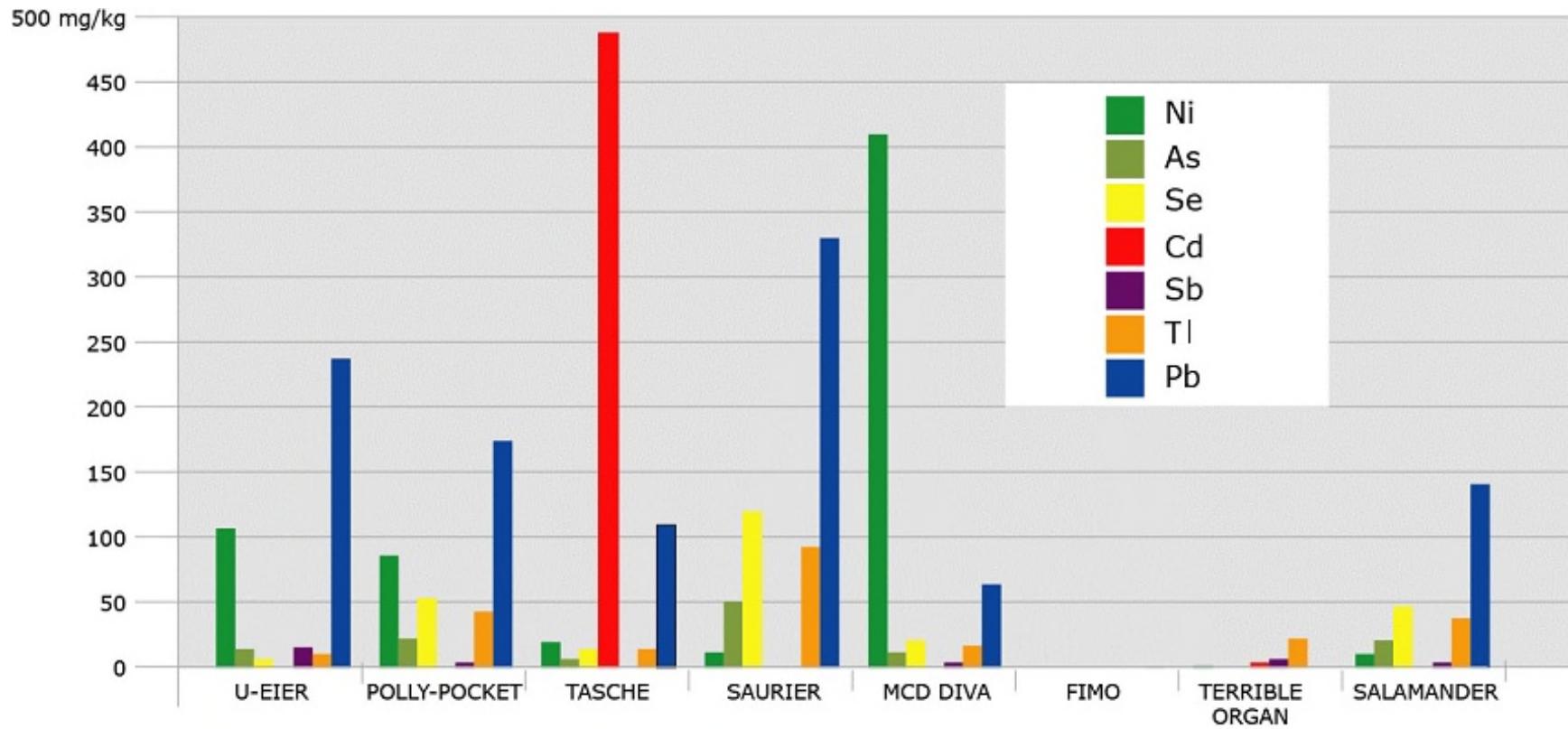


INHALTSSTOFFE - SPIELZEUG

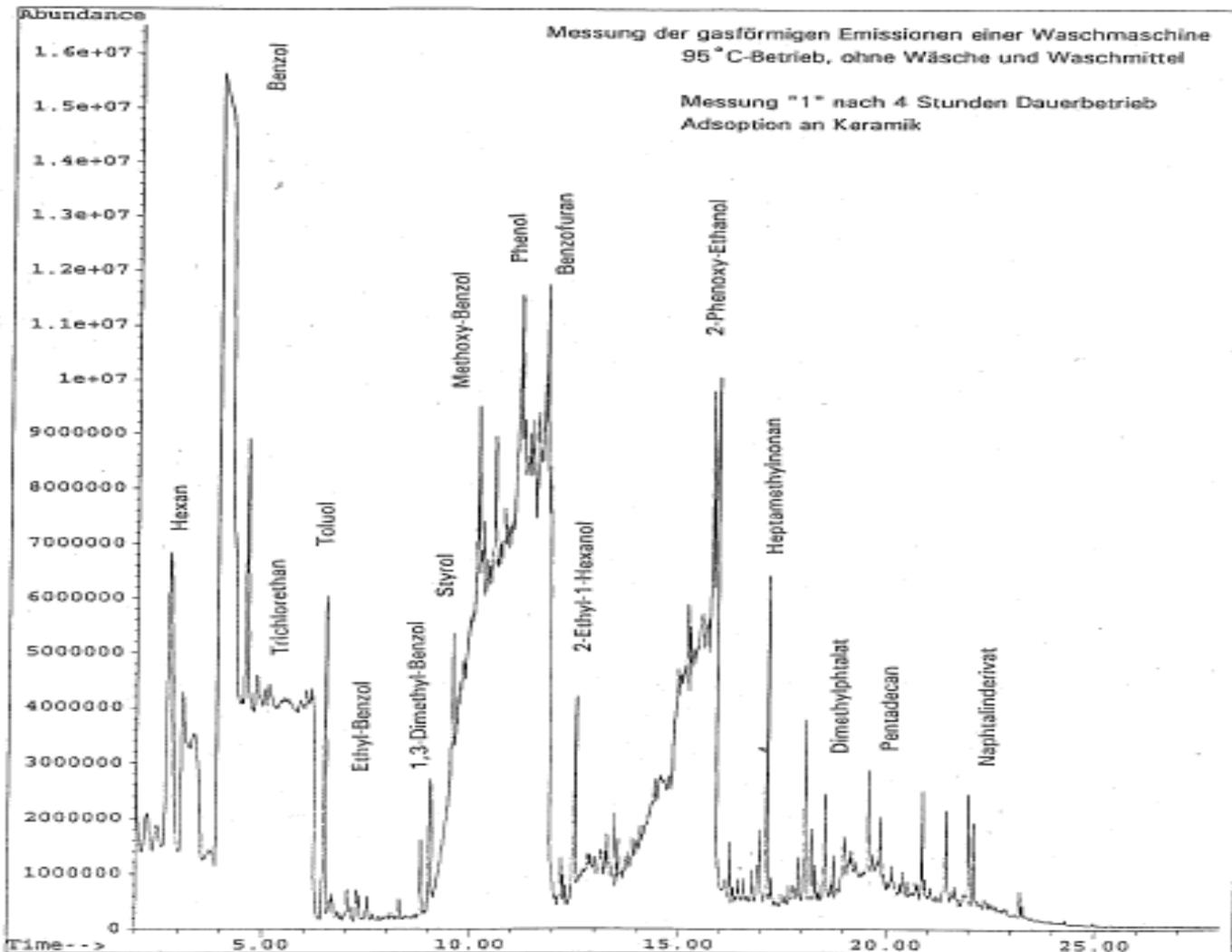
Peak-Nr.	Komponente (in Elutionsreihenfolge)	12204057-001 (Filly)	12204057-002 (Batman)	
1	Aceton	0.21		µg/Probe·h
2	Hexamethylcyclotrisiloxan		0.06	µg/Probe·h
3	Toluol	0.88	0.06	µg/Probe·h
4	Hexanal		0.01	µg/Probe·h
5	Butylacetat	0.04	0.03	µg/Probe·h
6	Ethylbenzol	1.90	0.03	µg/Probe·h
7	p/m-Xylool	2.40	0.06	µg/Probe·h
8	Heptanal		0.03	µg/Probe·h
9	o-Xylool	1.28	0.05	µg/Probe·h
10	Octamethylcyclotetrasiloxan		0.03	µg/Probe·h
11	Styrol	1.28	0.06	µg/Probe·h
12	Cumol	0.14	0.02	µg/Probe·h
13	Cyclohexanon	16.40	3.51	µg/Probe·h
14	3/4-Ethytoluol		0.26	µg/Probe·h
15	1,3,5-Trimethylbenzol	0.01	0.06	µg/Probe·h
16	Ethylcyanoacetat		0.27	µg/Probe·h
17	6-Methyl-5-hepten-2-on	0.29		µg/Probe·h
18	alpha-Methylstyrol		0.26	µg/Probe·h
19	1,2,4-Trimethylbenzol	0.03	0.30	µg/Probe·h
20	Benzaldehyd		0.11	µg/Probe·h
21	2-Ethyl-1-hexanol	0.48	1.22	µg/Probe·h
22	1,2,3-Trimethylbenzol		0.07	µg/Probe·h
23	Indan		0.27	µg/Probe·h
24	Nonanal	0.39	0.49	µg/Probe·h
25	Acetophenon		2.20	µg/Probe·h
26	Cycloaliphat		0.38	µg/Probe·h
27	Dodecan		0.49	µg/Probe·h
28	Pentandisäuredimethylester		0.32	µg/Probe·h
29	Decanal	0.52		µg/Probe·h
30	Aliphat		0.65	µg/Probe·h
31	Tridecan		0.69	µg/Probe·h
32	Naphthalin	0.08	0.22	µg/Probe·h
33	Aliphat		0.57	µg/Probe·h
34	Tetradecan		1.84	µg/Probe·h
35	Aliphat		0.82	µg/Probe·h
36	Pentadekan		2.04	µg/Probe·h



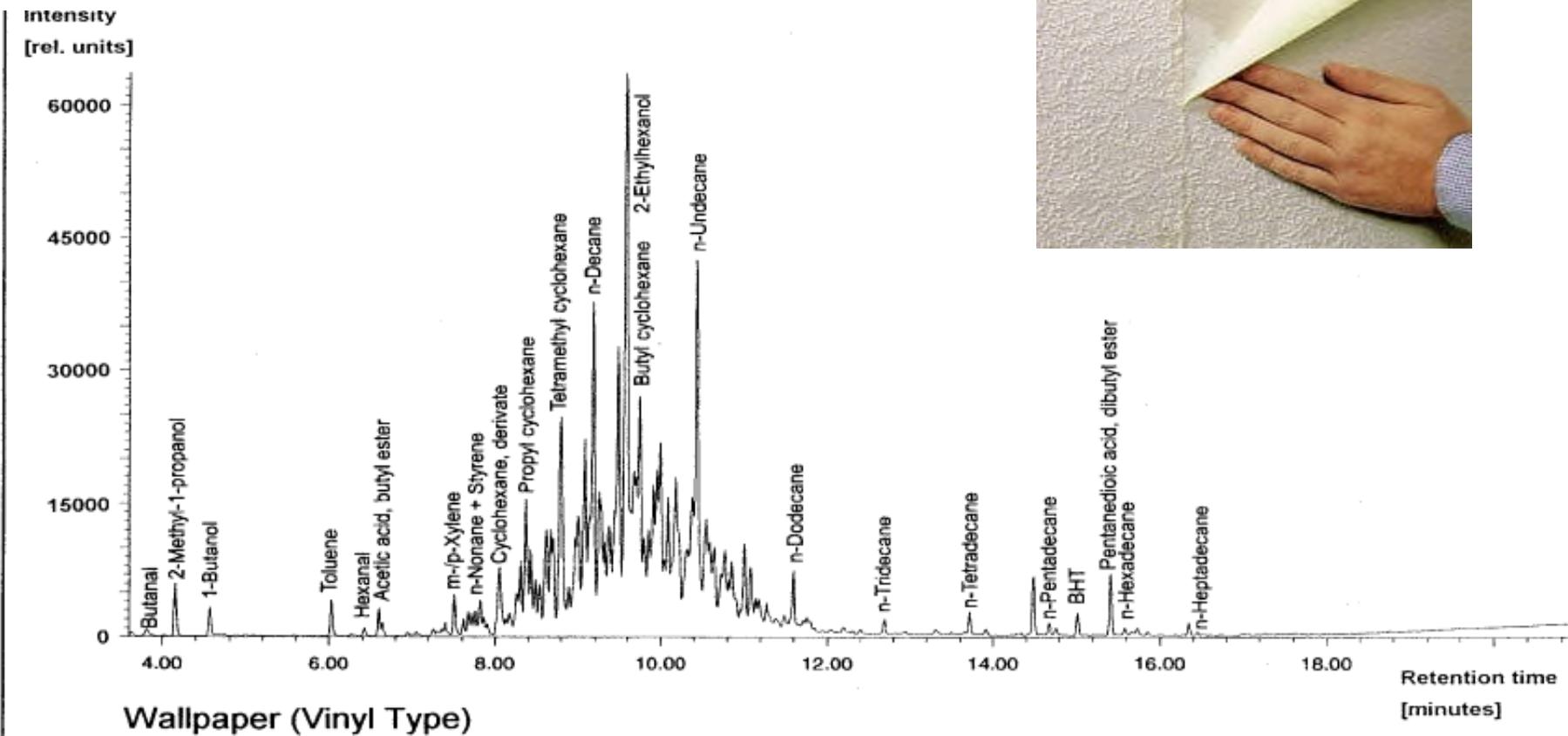
SCHWERMETALLE IN SPIELZEUG



AUSGASUNG WASCHMASCHINE



AUSGASUNG - TAPETE



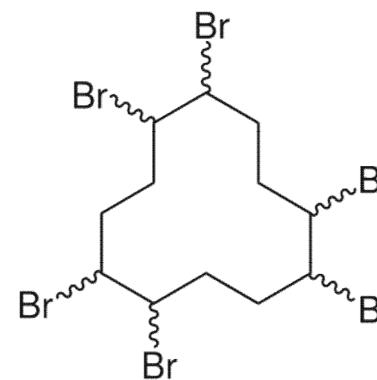
ANALYSE - STYROFOAM

Parameter	Messwert	Einheit
Aufschluss mit Königswasser	aus gemahlener Probe	
Aluminium	190	mg/kg TM
Antimon	<1,0	mg/kg TM
Arsen	<1,0	mg/kg TM
Barium	15	mg/kg TM
Beryllium	<1,0	mg/kg TM
Bismut	<1,0	mg/kg TM
Blei	9,9	mg/kg TM
Bor	26	mg/kg TM
Cadmium	0,17	mg/kg TM
Calcium	4200	mg/kg TM
Chrom ges.	13	mg/kg TM
Cobalt	<1,0	mg/kg TM
Eisen, ges.	230	mg/kg TM
Kalium	77	mg/kg TM
Kupfer	7,8	mg/kg TM
Lithium	<1,0	mg/kg TM
Magnesium	1400	mg/kg TM
Mangan	7,7	mg/kg TM
Molybdän	<1,0	mg/kg TM
Natrium	520	mg/kg TM
Nickel	1,5	mg/kg TM
Phosphor ges.	28	mg/kg TM
Quecksilber	<0,10	mg/kg TM
Schwefel ges.	230	mg/kg TM
Selen	<5,0	mg/kg TM
Silber	<1,0	mg/kg TM
Silicium	310	mg/kg TM
Strontium	8,7	mg/kg TM
Tellur	<5,0	mg/kg TM
Thallium	<0,30	mg/kg TM
Titan	4,5	mg/kg TM
Vanadium	<1,0	mg/kg TM
Zink	989	mg/kg TM
Zinn	11	mg/kg TM



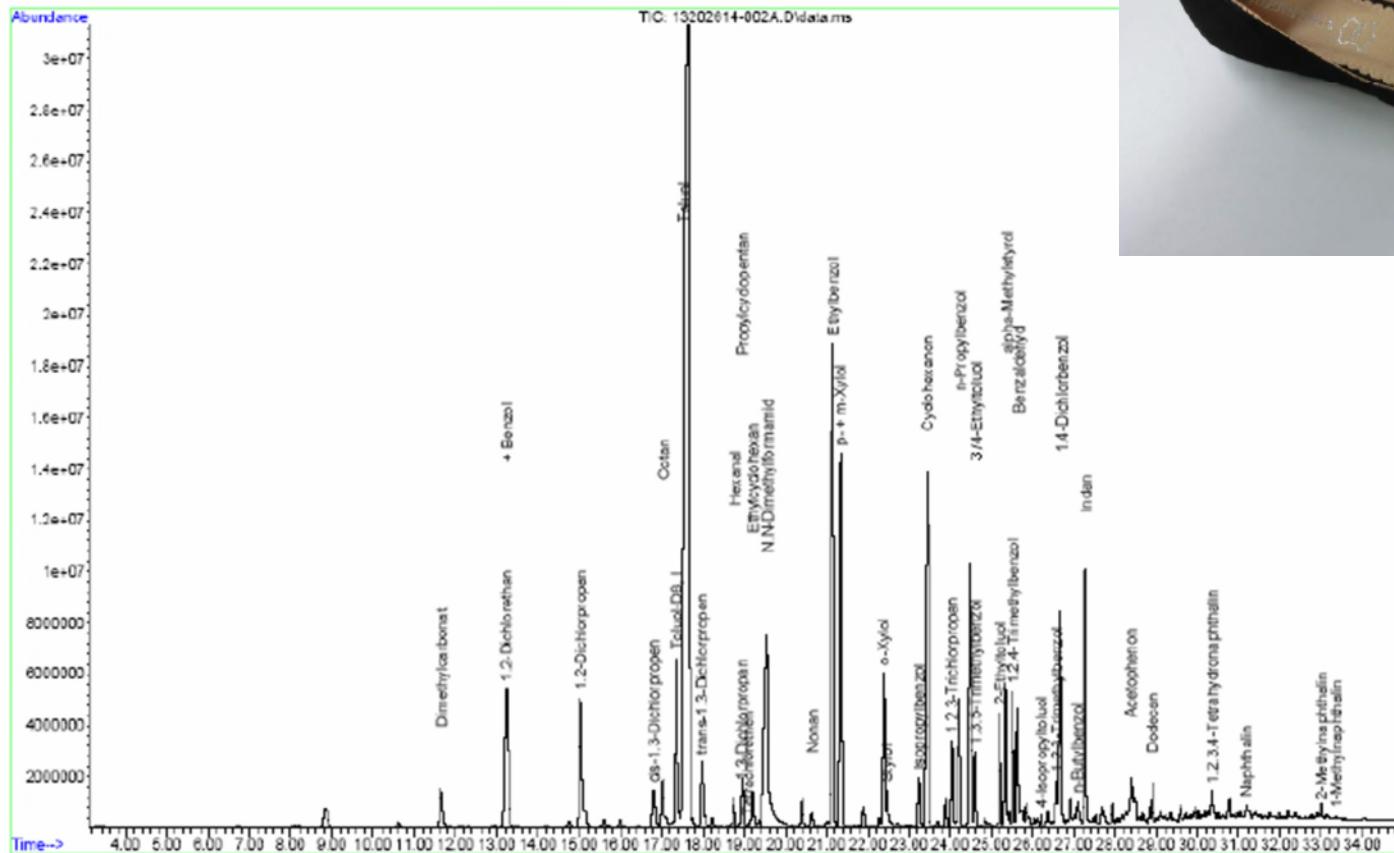
Bromierte Flammschutzmittel

TeBDE	mg/kg
PBDE 47	mg/kg
PeBDE	mg/kg
PBDE 99	mg/kg
PBDE 100	mg/kg
HxBDE	mg/kg
HpBDE	mg/kg
OBDE	mg/kg
NBDE	mg/kg
DeBDE	mg/kg
TBBPA	mg/kg
DeBB	mg/kg
HBCD	mg/kg



AUSGASUNG - SCHUH

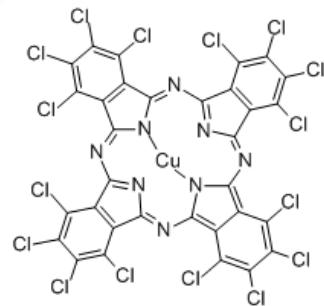
File : D:\EPEA\13202614\002\13202614-002A.D
Operator : Ostrop
Acquired : 24 Jun 2013 9:01 using AcqMethod SCREEN40.M
Instrument : GCMSD
Sample Name: 13202614-002
Misc Info : 10 min, 12,5 L
Vial Number: 0



PIGMENT GREEN 7, CAS 1328-53-6



- Stark halogeniert
 - Enthält Kupfer



BESCHICHTUNGEN, PIGMENTE & PVC

Deckel

Aluminum
Druckfarben
Deckschichten
Siegelwachs
Bindemittel
Pigmente
Photoinitiatoren
Zusätze



Becher

Kunststoffe
Zusätze
Pigmente
Verschlüsse
Aufdrucke
Druckfarben

Über 600 Chemikalien in einem Becher!

„KREISLAUFWIRTSCHAFT“



PLASTIKPROBLEM = PAPIERPROBLEM



SCHADSTOFFE - TOILETTENPAPIER ICE



In Toilettenpapier nachgewiesen*	In mg/kg
Organisches Chlor	700
Organisches Fluor	70
Zink	35
Titan	31
Kupfer	27
Chrom	5.9
Blei	4.0
Nickel	1.4
Antimon	1.2

„HOLY SHIT!“

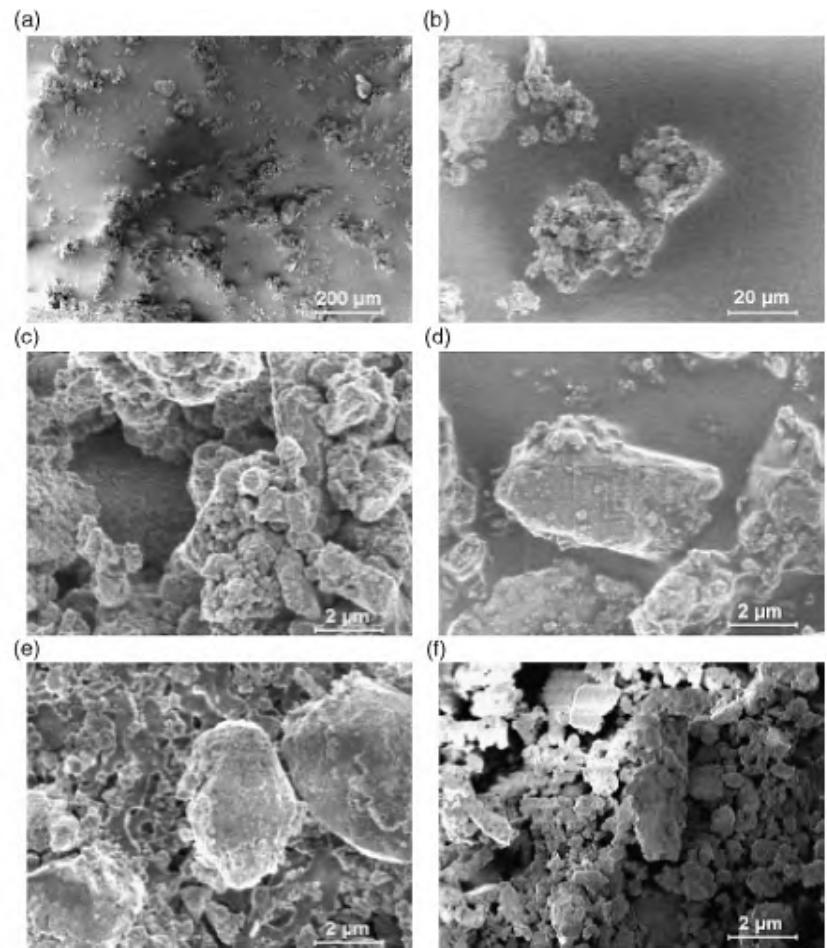
(STRAND VON SANSIBAR, TANSANIA 2018)



BABY-VERPACKUNGEN



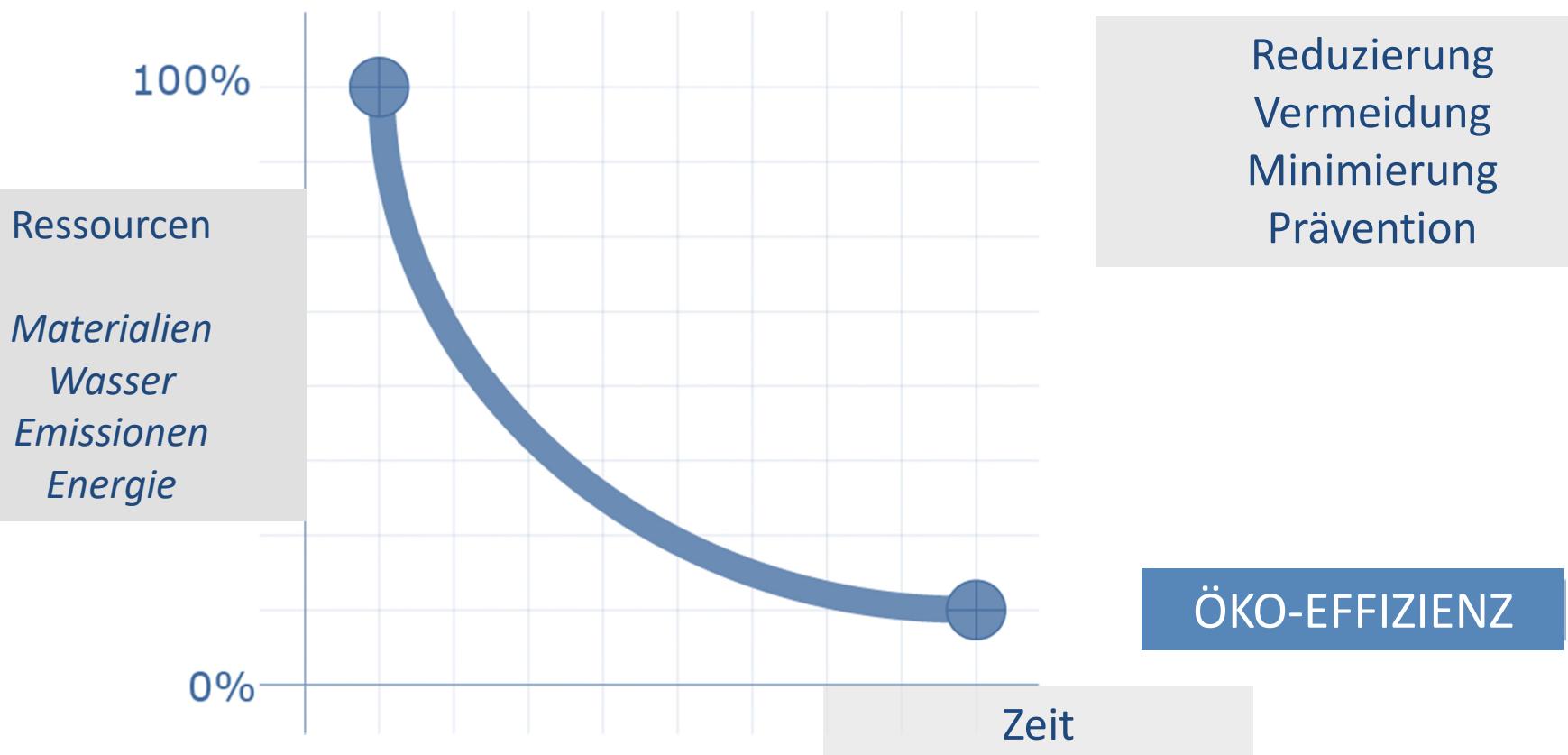
ASBESTFREI?



REIFENABRIEB

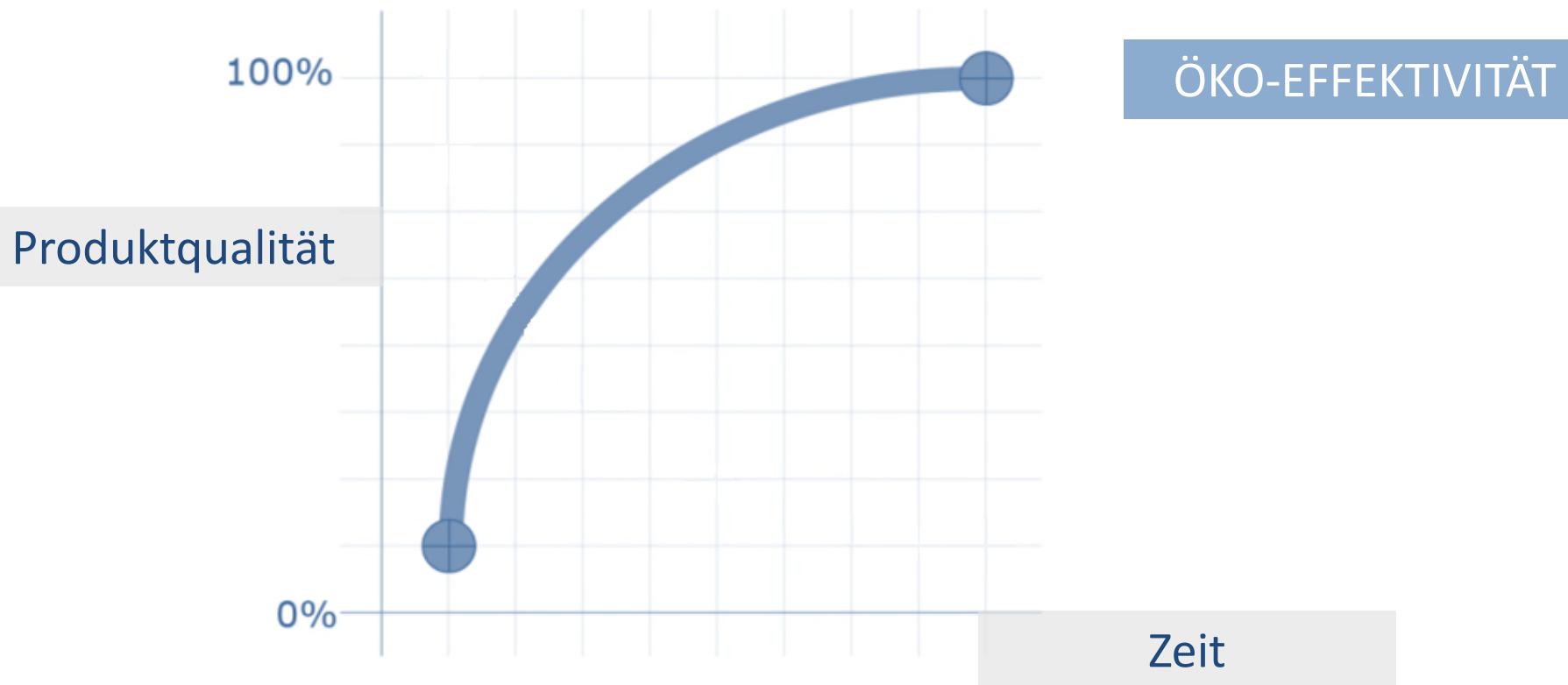


NACHHALTIGKEIT DEN KUNDEN ZUM FEIND MACHEN?



VON DER WIEGE ZUR WIEGE

ZIEL IST UMFASSENDE QUALITÄT & NÜTZLICHKEIT



CRADLE TO CRADLE® PARADIGMA



Nährstoffe sind
Nährstoffe

Nutzung
erneuerbarer
Energien

Aktive
Unterstützung
von Vielfalt

ÖKO-EFFEKTIVITÄT & ÖKO-EFFIZIENZ



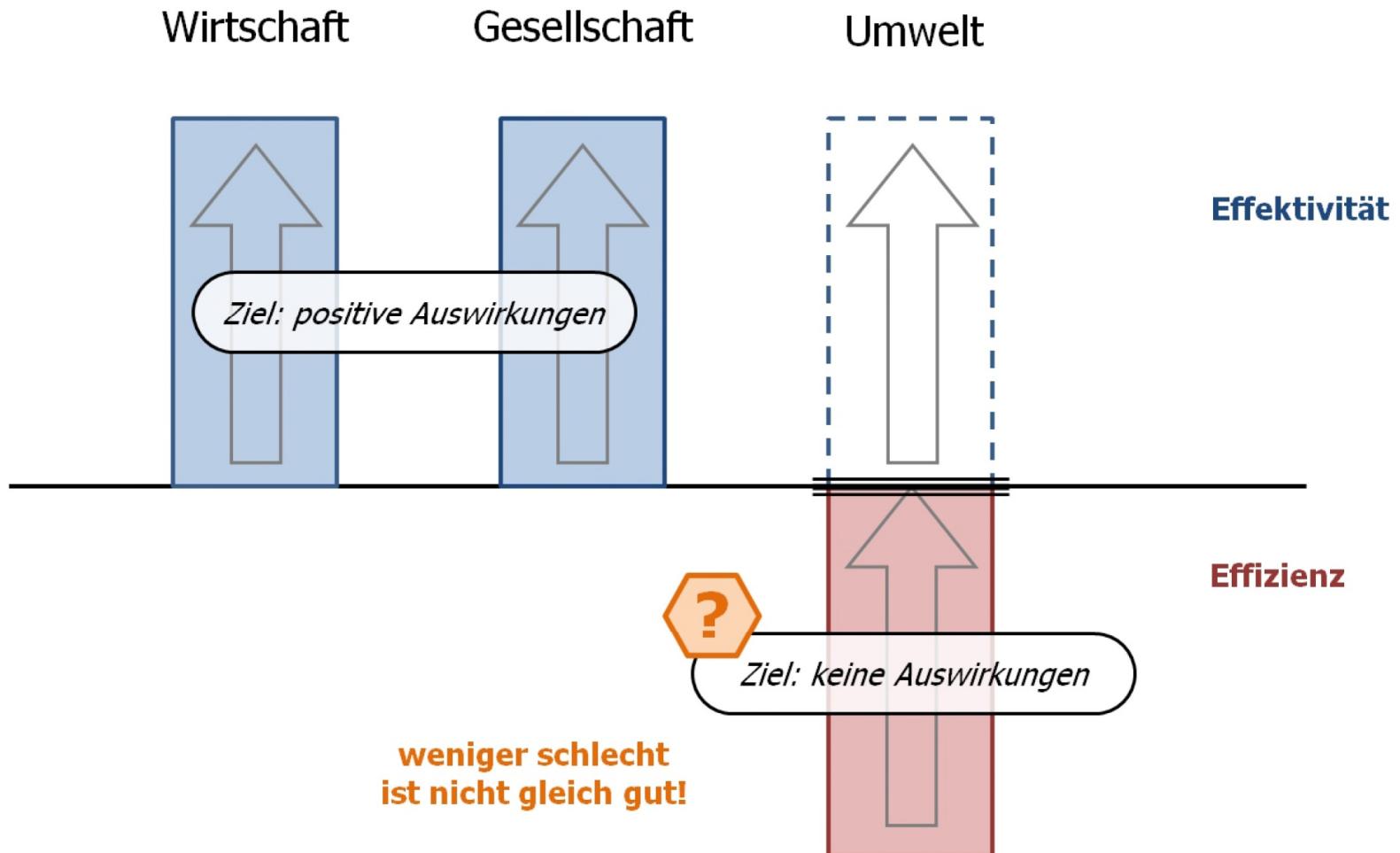


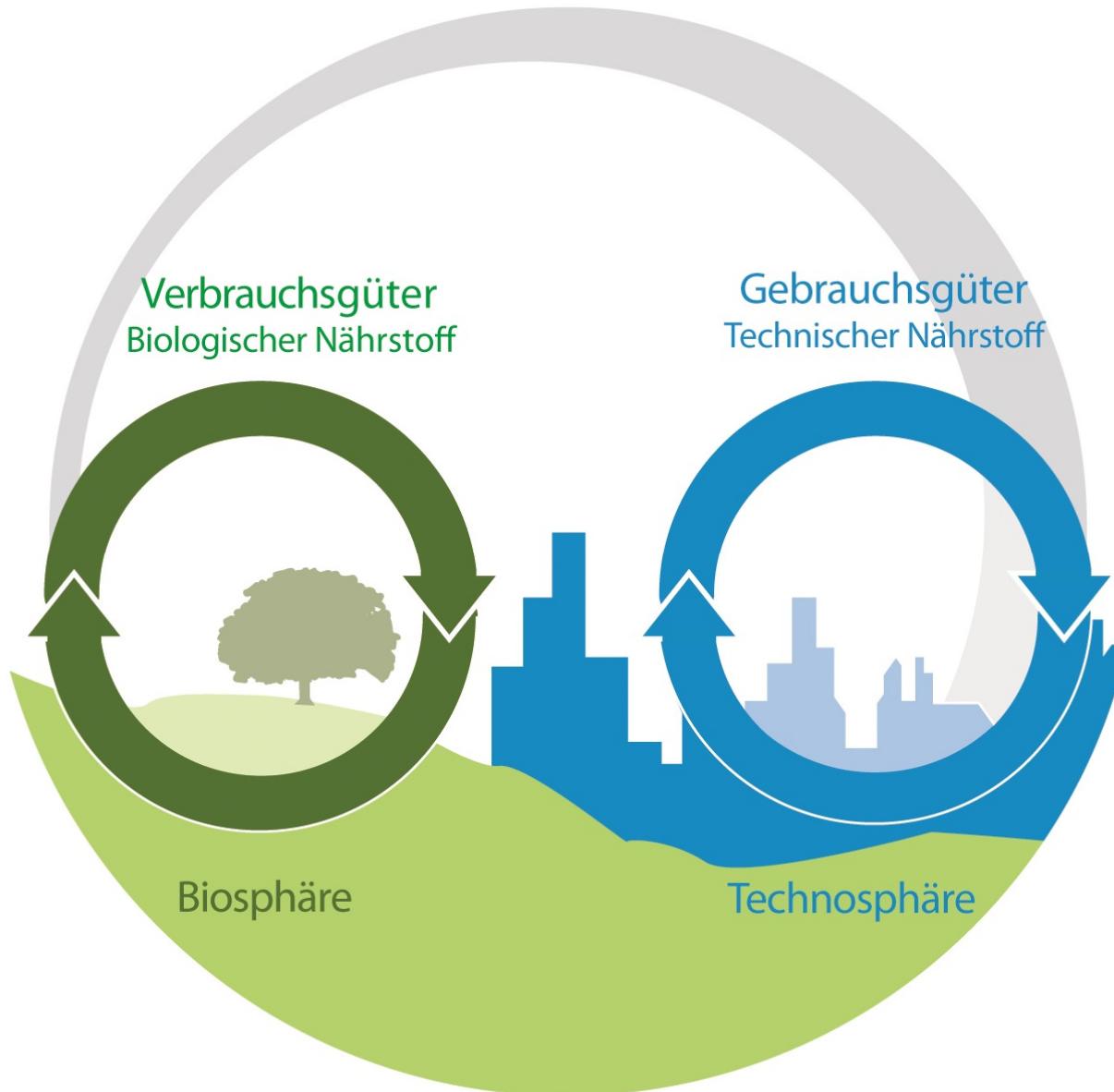
Innovation

Qualität

Schönheit

TRIPLE TOP LINE





PUMA InCYCLE SNEAKER “BASKET”



GOODBABY, KINDERWAGEN UND -MÖBEL



EIN AUTO WIE EIN BÜFFEL



FORD MODEL U



BASF AUTOMOTIVE COATINGS

Environmental Protection Encouragement Agency
Hamburg-London-New York-Moskau-São Paulo
EPEA

57

VORLÄUFIGER ENDBERICHT

Bilanzierung der Stoffströme bei der Spritzlackierung sowie Bewertung von Verwertungs- und Entsorgungsverfahren für Lackreststoffe

Lackinput

```
graph TD; LA[Lackinput] --> F[Füller]; LA --> BC[Basecoat]; LA --> CC[Clearcoat]; F --> FA[Füller-Aufrag]; FA --> FWFO[ausge-waschenes Füller-Overspray]; FA --> BA[Basecoat-Aufrag]; BA --> AWBO[ausge-waschenes Basecoat-Overspray]; BA --> CA[Clearcoat-Aufrag]; CA --> AWCO[ausge-waschenes Clearcoat-Overspray]; CA --> KK[lackierte Karosse]; KK --> V[Verwertung]
```

grundierte Karosse

Final Report

Eco-Effective Product Evaluation

BASF Automotive Coatings

prepared by MBDC June, 2002

MBDC
401 East Market St, Suite 201
Charlottesville, VA 22902
www.mbdcc.com

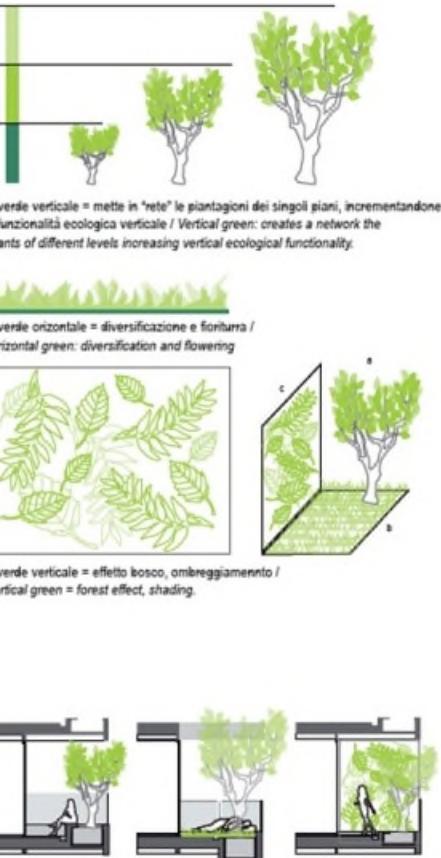
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Michael Braungart, Justus Engelfried, Ralf Ketelhut, Margitta Neumann

Hamburg, 14.5.1993

000057

HÄUSER WIE BÄUME, STÄDTE WIE WÄLDER



BUILDINGS AS MATERIAL BANKS (BAMB)



Get involved in the stakeholder network for special interest groups and visit:

www.bamb2020.eu

1.
Materials Passports



2.
Reversible Building Design



3.
Data management
(including BIM)



4.
Business Models



5.
Policies and Standards



6.
Case Studies
and Pilots



BUILDINGS AS MATERIAL BANKS (BAMB)



A Building...

...THAT CLEANS THE AIR JUST...

...THAT CREATES A HEALTHY CLIMATE JUST...

...THAT CHANGES COLOURS WITH THE SEASONS JUST...

...THAT CELEBRATES HEALTHY ABUNDANCE AND BEAUTY JUST...

...THAT CAPTURES LIGHT & CO₂ TO MANUFACTURE RENEWABLE MATERIALS JUST...

...THAT USES MATERIALS LOCALLY IN A GLOBALLY BENEFICIAL WAY JUST...

...THAT RESISTS FIRES, STORMS, FLOODS, DROUGHTS, AND EARTHQUAKES JUST...

...THAT PROVIDES MATERIALS FOR CIRCULAR SYSTEMS JUST...

...THAT EXCHANGES INFORMATION WITH ITS ENVIRONMENT JUST...

...THAT OFFERS SHADE TO PROTECT SPECIES FROM THE SUN JUST...

...THAT SYNTHESISES COMPLEX SUBSTANCES JUST...

...THAT IS A HABITAT FOR HUNDREDS OF SPECIES JUST...

...THAT OPERATES WITH RENEWABLE ENERGY JUST...

...THAT GENERATES SOIL AND NUTRIENTS JUST...

...THAT SUPPORTS DIVERSE WAYS OF LIFE JUST...

...THAT PROMOTES AND CELEBRATES BIODIVERSITY JUST...

...THAT CREATES SYMBIOTIC COMMUNITIES JUST...

...THAT FEEDS ANIMALS AND PLANTS JUST...

...THAT IS SAFE FOR THE BIOSPHERE JUST...

...THAT MAKES OXYGEN JUST...

...THAT GROWS OVER TIME JUST...

...THAT PURIFIES WATER JUST...

...THAT MAKES GERMANS, TREE HUGGERS AND OTHER EMOTIONAL PEOPLE SING JUST...

...THAT ADAPTS OVER TIME, IS SELF-RENEWING, RESTORATIVE AND SELF-REPLICATING JUST...

...like a Tree.

CRADLE TO CRADLE® – BILDUNG & FORSCHUNG



UNIVERSITEIT
TWENTE.



RSM
Erasmus
ERASMUS
UNIVERSITY


LEUPHANA
Universität Lüneburg


TECHNISCHE
UNIVERSITÄT
MÜNCHEN

